

Gas Instantaneous Water Heater

WR 11/14/18 .B..



# $In stall at ion\ Manual\ \textit{\textbf{a}} \text{lr} Operating\ In structions$



Read installation manual prior to installation of this unit! Read user manual before putting this unit in operation!



Observe the warnings in the manuals!
The installation room must fluthe ventilation requirements!



Installation by an authorised person only!

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#### 1 Key to symbols and safety instructions

#### 1.1 Key to symbols

#### Warnings



Warnings in this document are identified by a warning triangle printed against a grey background.

Keywords at the start of a warning indicate the type and seriousness of the ensuing risk if measures to prevent the risk are not taken.

The following keywords are defined and can be used in this document:

- NOTICE indicates a situation that could result in damage to itting, modifications property or equipment.
- CAUTION indicates a situation that uld result in minor to medium injury.
- · WARNING indicates a situation thatuld result in severe injury or death.
- · DANGER indicates a situation that will result in severe injury or death.

#### Important information



This symbol indicates important information where there is no risk to people or property.

#### Additional symbols

Symbol Explanation						
Step in an action sequence						
$\rightarrow$	Cross-reference to another part of the document					
•	List entry					
_	List entry (second level)					

Table 1

#### 1.2 Safety Instructions

If there is a smell of gas:

Close the gas valve.

Open windows.

Do not operate any electrical appliances or switches (on/ off).

Extinguish any naked flames.

Phone the gas company or an authorized technician from a safe distance.

If there is a smell of burnt gases:

Disconnect the appliance.

Open doors and windows.

Inform an installation company.

#### Burn-back (fire in burner tube or chamber)

In the event of a burn-back, where the flame burns back to the injector, immediately turn off the gas supply at the control valve on the panel.

After ensuring the flame extinguished, wait for one minute and re-light the appliance in the normal manner.

Should the appliance again bruback, close the control valve and call a service technician.

Do not use the appliance again until the service technician has declared that it is safe to do so.

The fitting and modification of the installation of the appliance must be carried out only by an authorized technician.

The installation of the water heater mapping be carried out by a registered installer and that such installations shall comply with the requirements of SANS 10087-1.

The pipes carrying burnt ses must not be modified. Do not close or reduce air circulation holes.

#### Maintenance

We reccomend to have the system regularly serviced in order to ensure that it functions reliably and safely.

The installer is resposible for the safety and environmental compatibilitf the installation.

The appliance should be serviced annually.

Only original sparparts must be used.

#### Explosive and inflammable materials

Inflammable materials (paper, solvents, ink, etc.) should not be stored near the appliance.

#### Combustion air and ambient air

To avoid corrosion, combustion and ambient air should be free of aggresse substances (for example halogenated hydrocarbons containing chlorine and fluoride composites).

#### 4 | Key to symbols and safety instructions

#### Important information for the user

This appliance may only be installed by a registered LP Gas installer

All registered installers are issued with a card carrying their registration number.

Ask to be shown the card befeallowing the installation work to commence and makerate of the Installer QCC number. Upon completi of the installation, the installer is required to explain the operational details of the appliance together with the safety instructions. You will be asked to sign acceptance of the installation and be provided with a completion certificate. You shownly sign for acceptance of the installation when the inflation is completed to your satisfaction. Note that your invoice is required in the event that you wish make a quarantee claim.

#### Important information for the installer

This appliance may only be shalled by a LP gas installer registered with the Liquefied Petroleum Gas Association of Southern Africa.

The appliance must be installed in accordance with the requirements of SANS 10087-1 and any fire department regulations and/or local by lawpplicable to the area. If in doubt check with the relevant authority before undertaking the installation.

Upon completion of thinstallation you are required to fully explain and demonstrate to the the operational details and safety practices application the appliance and the installation.

#### Client information

Inform the client about therfation and operation of the appliance.

Caution clients against performing modifications or repairs themselves.

#### Risk of damage due operator error

Operator errors can result in injury and damage to property.

Ensure that children never operate this appliance unsupervised or play with it.

Ensure that only personnel who can operate this appliance correctly have access to it.

#### 2 Technical Characteristics and Dimensions

# 2.1 Declaration of conformity with relevant EEC regulations

This appliance fulfills Europe directive requirements 2009/142/EC, 2006/95/EC, 2004/108/EC and corresponds to the specifications described in to cresponding EEC certificate of proof.

Model	WR 11/14/18 B
Category	II <sub>2H3+</sub>
Туре	Type B

Table 2

#### 2.2 Explanation of Model Code

W	R	11	В	23 31	S
				31	
W	R	14	В	23 31	S
				31	
W	R	18	В	23 31	S
				31	

Table 3

- [W] Gas Water Heater
- [R] Proportional power adjustment
- [11] Capacity (I/min)
- [B] Electronic ignition powered by 1.5 V batteries
- [23] Indicator number of natural gas H
- [31] Indicator number of LPG
- [S...] Country code

The code number indicates the gas group according to EN 43

Identification Code	Wobbe Index (Ws) (15 °C)	Gas type
23	12,7-15,2 kWh/m <sup>3</sup>	Natural Gas - Group H
31	20,2-21,3 kWh/m <sup>3</sup>	LPG - Group B/P

Table 4

#### 2.3 Accessories (Included with Appliance)

- · Gas water heater,
- Attachment elements.
- Installation accessories,
- Two 1.5 V batteries type R
- · Heater documentation.

## 2.4 Description of the heater

Operating convenience, as the heater is ready to operate by simply pressing a switch.

- Heater for wall-mounting,
- Ignition by electronic devitoteggered when the water valve opens,
- Great savings in comparisomith conventional heaters, due to the possibility of power adjustment and no permanent pilot flame,
- · Natural gas/LPG burner,
- Semi-permanent pilot burner which only functions during the period between the opeginf the water valve and the ignition of the main burner,
- Heat exchanger in copperithout tin/lead covering,
- Water valve in fibreglass-reinforced polyamide, 100% recyclable,
- Automatic adjustment ofethwater flow by means of a device which permits a constant flow to be maintained in spite of variable pressure supplies,
- Gas flow adjustment proportial to the water flow to maintain a constant high temperature.
- · Safety devices:
  - Ionisation probe to checkrfaccidental extinction of the burner flame,
  - Flue gas safety device whitherns off the hater in case of inadequate combusteds avacuation conditions,
  - Temperature limiter which wents overheating of the heat exchanger.

#### 2.5 Type overview

The type plate is located atethottom left of the appliance.

7. There you will find details a ppliance output, model number, approval data and the serial number.

#### 2.6 Special accessories

· Conversion kit from naturgas to butane/propane.

#### 2.7 Dimensions

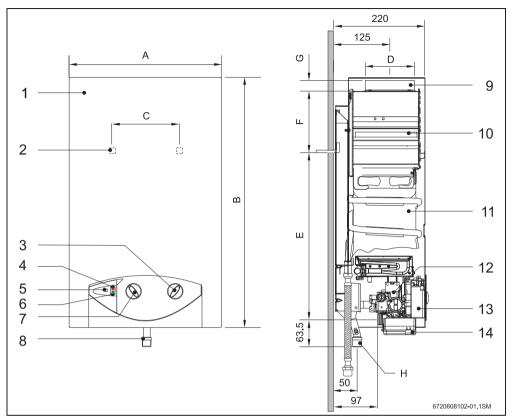


Fig. 1

- [1] Front cover
- [2] Hole for fixing to wall
- [3] Temperature control
- [4] Led indicator for battery charge level
- [5] ON/OFF switch
- [6] Led indicator for burner status
- [7] Output control

- [8] Gas connection
- [9] Flue socket
- [10] Draught diverter win flue gas monitor
- [11] Heat exchanger
- [12] Automatic gas valve
- [13] Igniter unit
- [14] Battery compartment

								Н	(Ø)
								Natural	
Dimensions (mm)	Α		C	D			G	gas	LPG
WR11B	310	580	228	112,5	463	60	25	1/2"	1/2"
WR14B	350	655	228	132,5	510	95	30	1/2"	1/2"
WR18B	425	655	334	132,5	540	65	30	1/2"	1/2"

Table 5 Dimensions

#### 2.8 Electrical diagram

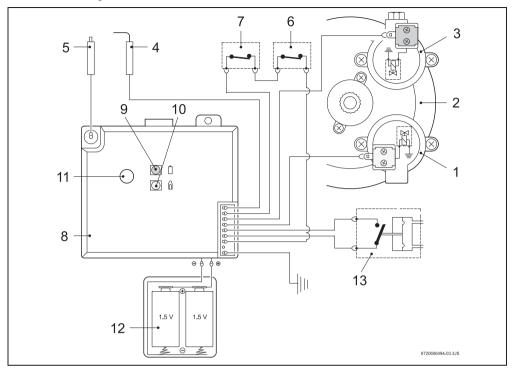


Fig. 2 Electrical diagram

- [1] Servo valve (normally open)
- [2] Diaphragm valve
- [3] Main valve (normally closed)
- [4] Ionisation detector
- [5] Igniter electrode
- [6] Flue gas safety device
- [7] Temperature limiter
- [8] Igniter unit
- [9] LED indicator for battery charge level
- [10] LED indicator for burner status
- [11] ON/OFF switch
- [12] Batteries, 1.5V
- [13] Microswitch

#### 2.9 Function

This gas heater is equipped with tomatic electronic ignition which simplifies its operation.

To do so, just turn on the switch (Fig. 5).

After this procedure, automatignition occurs whenever a hot water tap is opened. First, the pilot burner is lit and approximately four seconds afterwards the main burner. The

pilot burner flame is then extuinished after a short period of time

This is a way of saving a greathount of energy as the pilot burner only operates for then the main burner, in contrast conventional systems which operate permanently.



Air in the gas supply pipe when the heater is started up may cause ignition to fail.

#### If this happens:

Close and open the hot watterp to repeat the ignition process until all the air has been purged.

#### 8 | Technical Characteristics and Dimensions

#### 2.10 Technical characteristics

Technical characteristics	Symbol	Units	WR11	WR14	WR18
Power and flow					
Nominal useful power	Pn	Btu/h	65570	80595	104165
Minimum useful power	Pmin	Btu/h	23905	23905	23905
Useful power (adjustment range)		Btu/h	23905-	23905 -	23905 -
			65570	80595	104165
Nominal thermal flow	Qn	Btu/h	74450	92210	117825
Minimum thermal flow	Qmin	Btu/h	27660	27660	27660
Gas data <sup>1)</sup>					
Supply pressure					
Natural gas H	G20	kPa	2	2	2
LPG (Butane/Propane)	G30	kPa	2,8	2,8	2,8
Consumption					
Natural gas H	G20	m3/h	2,2	2,77	3,5
LPG (Butane/Propane)	G30	Kg/h	1,75	2,2	2,79
Number of injectors			12	14	18
Water data					
Maximum permissible pressure	pw	psi	170	170	170
Temperature selector in fully clockwise position					
Temperature rise		°C	50	50	50
Flow range		l/min	2 - 5,5	2,0 - 7	2,0 - 8,8
Minimum operating pressure	pwmin	psi	1,5	1,5	3,0
Minimum pressure for maximum water flow		psi	3,6	5,0	7,2
Temperature selector in fully anti-clockwise position					
Temperature rise		°C	25	25	25
Flow range		l/min	4 - 11	4 - 14	4 - 17,6
Minimum pressure for maximum water flow		psi	8,7	14,5	19
Combustion product <sup>3)</sup>					
Minimum low pressure		mbar	0,015	0,015	0,015
Flow		g/s	13	17	22
Temperature		°C	160	170	180
Table 6					

Table 6

<sup>1)</sup> Hi 15 °C - 1013 mbar - dry: Natural gas 34.02 MJ/m(9.5 kWh/m³) LPG: Butane 45.65 MJ/kg (12.7 kWh/kg- Propane 46.34 MJ/kg (12.9 kWh/kg)

<sup>2)</sup> Considering the water dilution effects value must not be exceeded.

<sup>3)</sup> For nominal calorific power.

#### 3 Use



Open all water and **gb**locking devices. Purge the pipes.



#### CAUTION:

The front panel in the **bne**r and pilot burner area may reach high temperatures, with risk of burning in case of contact

#### 3.1 Before starting up the heater



#### CAUTION:

Initial startup must be performed by a qualified technician who will provide the client with all the necessary information for optimum operation of the gas heater.

Check if the gas indicated on the rating plate is the same as the one used at the location.

Open the gas valve.

Open the water valve.

#### 3.2 Batteries

#### **Battery** insertion

Insert the two 1.5 V R20 batteries.

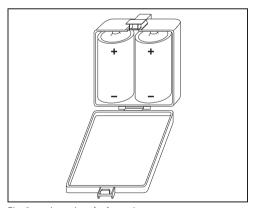


Fig. 3 Inserting the batteries

#### Replacing the batteries

The batteries must be changedhie red LED starts flashing.

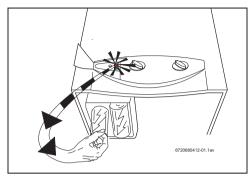


Fig. 4 Replacing the batteries

Precautions when using the batteries

- Do not dispose of batteries alsomestic waste. Take them to appropriate collecting places for recycling.
- · Do not insert flat batteries.

Only use the type of batteries indicated.

## 3.3 Turning the heater on and off

#### Turning on

Press the switch , position \_\_\_\_

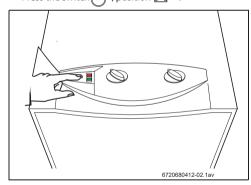
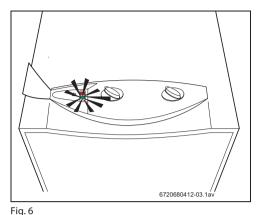


Fig. 5
Green light on = Main burner on



119.0

Turning off

Press the switch , position \_\_\_\_

#### 3.4 Power adjustment

Lower water temperature.

Less power.

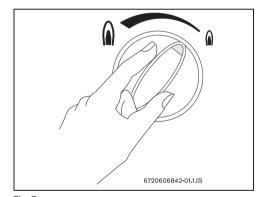


Fig. 7 Higher water temperature. More power.



Fig. 8

# 3.5 Temperature/flow adjustment

Turn anti-clockwise Increases flow and decreases water temperature.

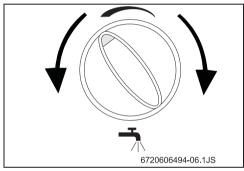


Fig. 9

Turn clockwise.

Decreases flow and ineases water temperature.

Regulating the temperaturethe minimum required value reduces energy consumption as well as the possibility of limescale deposits ithe heat exchanger.

## 3.6 Purge the appliance

If there is a risk of freezing, proceed as follows:

Remove the retaining clip from threaded bushing (Fig. 10, [1]).

Remove threaded bushing (Fig. 10,[2]) from water valve.

Empty the appliance of all water.

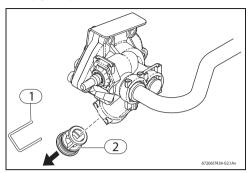


Fig. 10 Purg

- [1] Retaining clip
- [2] Threaded bushing

#### 3.7 Cleaning

Clean the front cover using damp cloth and detergent.



Do not use abrasive or corrosive cleaners.

# 4 Regulation

Any local by-laws and regulations pertaining to installation and use of gas-heated appliances must be observed. Please refer to the laws that should be attended in South Africa.

# 5 Installation (must becarried out only by qualified technicians)



DANGER: Explosion!

Always turn off the gas cock before carrying out any work on components which carry gas.



Installation, electrical connection, gas installation, connection of inlet and exhaust pipes and initial of the water heater may only be carried out by a registered installer and that such installations shall comply with the requirements of SANS 10087-1.



The appliance can only **bold** in the countries mentioned in the type plate.

#### 5.1 Important information

Before installing, call the gas company and check the standard relating to gas heaters and ventilation requirements for rooms.

Install a gas cut-off valve as close as possible to the heater.

After finishing the gas system, the pipes must be thoroughly cleaned and leak-tested; to avoid damaging the gas valve by excess pressure, it test must be performed

Check if the heater corresponds to the type of gas provided.

Check if the flow and pressure through the installed reducer are appropriate for the consumption of the heater (see technical data in the table 4).

#### 5.2 Selection of the place of installation

with the gas valve of the heater closed.

Requirements regarding the place of installation

- Do not install the heater inorms with a volume of less than 8 m<sup>3</sup> (not including the volume of the furniture providing this does not exceed 2<sup>3</sup>m
- Comply with the specifics tructions for each country.
- Assemble the gas heater in a well-ventilated location where
  it will not be exposed to temperatures below zero and in a
  place where there is an evacuation pipe for combustion
  gases.
- The gas heater must not linestalled over a heat source.
- To avoid corrosion, the combustion air must be free from harmful substances. Examples of particularly corrosive substances: halogenated disocarbons contained in solvents, paints, glues, enging ases and various domestic detergents. If necessary ake adequate measures.
- Respect the minimum installati clearances indicated in Fig. 11.
- The heater must not be inadted in locatins where the room temperature can reach 0 °C.

In case of a frost risk:

Turn off the heater,

Remove batteries.

Purge the heater → section 3.6).

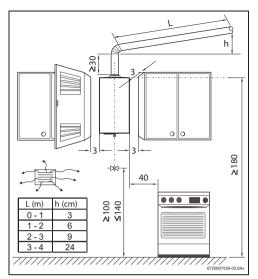


Fig. 11 Minimum clearances

#### Combustion gases



#### DANGER:

Make sure that all fluxonnections are tighten sealed.

Failure to follow this requirement may cause dangerous exhaust gases to enter living space which may result causing personal injury or loss of life.

- All gas heaters must be conrted in a leak-roof manner to a gas evacuation pipe of adequate dimensions.
- The flue must:
  - be vertical (reduced horizontal sections or no horizontal sections at all)
  - be thermally insulated
  - have an exit above the maximum roof level.
- The combustion gases evacuation pipe must be inserted in the flue ring. The external dineter of the pipe must be slightly less than the diameter of the flue indicated in the table of heater dimensions.
- The extremity of the evacuation pipe must be protected against wind/rain.



#### CAUTION:

Ensure that the extremity of the evacuation pipe is placed between the ledge and the ring of the flue. If these conditions cannot be trædifferent location must be selected for the gas intake and evacuation.

#### Surface temperature

The maximum surface temperature of the heater is less than 85 °C, with the exception of the combustion gases evacuation device. No special protection measures are required for flammable construction material built-in furniture items.

#### Air intake

The place where the heater is to be installed must have an area of air supply according to the table.

Heater	Minimum useful area
WR11B	60 cm <sup>2</sup>
WR14B	90 cm <sup>2</sup>
WR18B	120 cm <sup>2</sup>

Table 7 Useful areas for air intake

The minimum requirements are listed above; however, each country's specified requirements must also be respected.

# 5.3 Heater mounting

Remove the temperature/flow selector and the power selector.

Unscrew the front fixing screws.

With a simultaneous movemetotwards you and upwards, release the front of the two lugs from the back.

Fix the heater vertically, using the provided screw hooks and plugs.



#### CAUTION:

Never support the gas heater on the water or gas connections.

#### 5.4 Water connection

It is advisable to purge the instation beforehand, because the presence of dirt may reduce the flow and, in extreme cases, cause a blockage.

Identify the cold water pipe (Fig. 12, item A) and the hot water pipe (Fig. 12, item B), so as to avoid any possible mis-connection.

Connect the water pipes the water valve using the provided connection accessories.

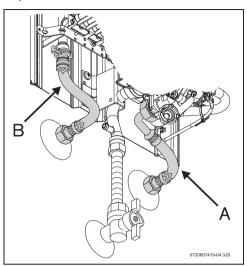


Fig. 12 Water connection



It is advisable to install non-return valve on the supply side of the heater to avoid problems caused by sudden changes in supply pressure.

#### 5 5 Gas connection



#### DANGER:

If local regulations are thollow exactly, a fire or explosion may result causing property damage, personal injury or loss of life.



Only use accessories recommended in this manual.

#### Gas pressure regulator

This appliance requires an operating pressure of 2,8 kPa at th@ropane/butane heaters (G31/G30) are factory sealed for appliance. A suitable LPG relator that complies with the requirements of SANS 1237 must be installed.

Any local by-laws and regulations pertaining to installation and use of gas-heated appliances must be observed. Please refer to the ws that should be attended in your country.

#### Inlet/exhaust pipe installation 5.6

Pipes should be installed according to the instructions in the relevant manual.



DANGER: Make sure that all flue connections are tighten sealed.

Failure to follow this requirement may cause dangerous exhaust gases to enter living space which may result causing personal injury or loss of life.

Once connected, the pipe should inspected and the seal guaranteed.

#### Startup

Open the water and gas flowed ves and check that all connections are leak-tight.

Check the flue gas safety dese is functioning correctly, proceed as explained in "Section 7.3 Combustion gas probe".

#### 6 Adjustments (must be carried out only by qualified technicians)

#### 6.1 Factory regulations



Sealed parts must not be interfered with.

#### Natural gas

Heaters designed for Natural draff 20) are factory sealed for delivery after the values on the aracteristics panel have been checked.



Heaters should not be ignited when the connections pressure is less than 1,7 kPa more than 2.5 kPa.

#### Liquid gas

delivery after the values on the aracteristics panel have been checked.

> Heaters should not be ignited when the connections pressure is:

- Propane: less than 2,5 kPa more than 4,5 kPa.
- Butane: less than 2.0 mbar more than 3.5 kPa.

#### 14 | Adjustments (must be carried out only by qualified technicians)

Power may be tuned according to the burner pressure process, Using the adjusting screwegulate the pressure until for which a manometer with the ped connecting tubes is required.

obtaining the values indicated in the table 8. Seal the adjusting screw once again.

#### 6.2 Pressure adjustment

Accessing the adjusting screw

Remove the front part of the heater section 5.3).

Connecting the pressure gauge

Unscrew the shut-off screw.

Connect the pressure gauge to the measuring point for the burner pressure.

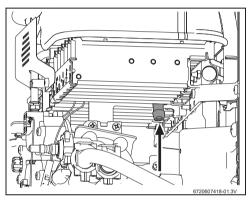
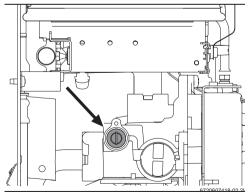


Fig. 13 Pressure measurement points

Maximum gas flow adjustment

Remove the screw seal (Fig. 14).

Turn on the heater with the power selector set to the left (maximum position).



Maximum gas flow adjusting screw Fig. 14

Open various hot water taps.

## Minimum gas flow adjustment



The minimum gas flow adjustment is performed automatically after the adjustment of the maximum gas flow.

		Natural gas H	Butane	Propane			
	WR11	8708202113 (1,10)	870820 (0,7				
		8708202124 (1,20)	870820 (0,7				
Injector code	WR14	8708202113 (1,10)	8708202128 (0,72)				
injector code		8708202116 (1,25)	870820 (0,7				
	WR18	8708202115 (1,15)	8708202130 (0,70)				
		8708202116 (1,25)	870820 (0,7				
Connection pressure (psi)	WR11 WR14 WR18	2	3	3			
	WR11	1,27	2,8	3,5			
MAX (psi)	WR14	1,2	2,8	3,5			
	WR18	1,03	2,55	3,25			

Table 8 Burner pressure

# 6.3 Conversion to a different type of gas Only use the riginal conversion kits The conversion must only berformed by a qualified technician. The original conversion kits are supplied with assembly instructions.

#### 7 Maintenance (must be carried otionly by qualified technicians)

To ensure that gas consumption and the environmental load (pollution, etc.) remain as neglide as possible over a longer period of time, we recommend that you assure to have the appliance maintained on an annual basis (inspection) or if necessary (maintenance).

These jobs can only be done by a Bosch Technical Assistance delegate.



#### DANGER: Explosion!

Always turn off the gas cock before carrying out any work on components which carry gas.



CAUTION: Leaking water may damage the appliance!

Always empty the system before disassembly of any hydraulic system part.

Only use original spare parts.

Order the spare parts according to the spare parts catalogue for the heater.

Replace the joints and renved O-rings with new ones.

Only the following lubricants must be used:

- Hydraulic part: Unisilikon L 641 (8 709 918 413)
- Threaded joints: HFt 1 v 5 (8 709 918 010).

#### 7.1 Periodic maintenance work

#### Functional check

Check the operation of all safety, adjustment and monitoring elements.

#### Heat exchanger

Check the heat exchanger is clean.

In case of dirt:

- Remove the heat exchangerd take out the limiter.
- Clean the chamber with a powerful jet of water.

If dirt persists: Soak the plats in hot water with detergent and clean thoroughly.

If necessary: De-lime the intext of the heat exchanger and the connection pipes.

Install the heat exchanger using new joints.

Install the limiter on the support.

#### Burner

Check the burner annually and clean it if necessary.

If it is very dirty (grease, oot): Remove the burner, soak it in hot water with detergement clean it thoroughly.

#### Water filter

Replace the water filter installed in the water valve entry.



#### WARNING:

Is forbidden to start up the appliance without water filter correctly assembled.

#### Burner and pilot injector

Remove and clean the pilot burner.

Remove and clean the pilot injector.

#### 7.2 Startup after maintenance work

Tighten all connections once more.

Read chapter 3 "Use" and chapter 6 "Adjustments".

#### 7.3 Flue gas safety device



#### DANGER:

The flue gas safety device must not under any circumstances be swited off, simulated or replaced by any other component.

#### Operation and safety precautions

The flue gas safety device checks the effectiveness of flue gas extraction by the flue. If it is inadequate, the appliance switches off automatically so that the combustion fumes do not escape into the room in which the apple has been installed. The flue gas safety device resets after a cooling-down period.

If the appliance shuts down while in operation:

Ventilate the room.

Wait about 10 minutes then restart the appliance. If the problem recs, call an engineer.



#### DANGER:

The user must never make any modifications to the flue gas safety device.

#### Maintenance

If faults occur on the flue operately device, proceed as follows:

Undo flue gas safetylevice fixing screw.

Loosen temperature limiters connectors.

Undo magnetic unit connector.

Remove thermocouple.

Replace damaged component when one and refit using the reverse of the procedure set out in the table above.

#### Function check

Flue gas safety deve function check:

Disconnect flue pipe;

Replace with pipe (about 50 cm long) with sealed end;

Fit pipe vertically;

Start up appliance at rateoutput and set temperature control to maximum temperature:

Under those conditions, the appliance should shut down after two minutes. Removementary pipe and reconnect flue pipe.

#### 8 Problems

Assembly, maintenance and repairs must be performed by equations only. The following chart offers solutions to possible problems (solutions followed by ans't be be undertaken by qualified technicians only).

Problem	Cause	Solution
The heater does not ignite.	Switch turned off.	Check switch position.
Slow and difficult ignition of the burner.	Reduced water flow.	Check and correct.
Red LED in switch flashes.	Flat batteries.	Replace batteries.
Water at low temperature.		Check the temperature selector position and adjust it accordints the desired water temperature.
Water is not heated, no flame.	Insufficient gas supply.	Check reducer, and if inadequate or malfunctioning, replace it.
		Check if the bottles (butane) freeze during operation, and if so, move them to a warmer place.
The burner turns off the heater is operating.	Temperature limiter has tripped. Flue gas safety device has trippe	Wait 10 minutes and restart the heater. If the problem persists, call a qualified technician.  Vent the area. Wait 10 minutes and restart the
		heater. If the problem persists, call a qualified technician.
There is spark but the main burne	rNo ionisation probe signal.	Check:
does not ignite.		Gas supply,
		• Ignition system (ionisation electrode and electrovalves).
Reduced water flow.	Insuffecit water supply pressure	Check and correct. *
	Dirty taps or mixers.	Check and clean.
	Gas valve blocked.	Clean filter.*
	Heat exchanger blocked (limescale).	Clean and de-lime if necessary.*

Table 9

# 9 Environment / disposal

Environmental protection is a fundamental corporate strategy of the Bosch Group.

The quality of our products, their efficiency and environmental safety are all of equal importance to us and all environmental protection legislation and relations are strictly observed. We use the best possibledlenology and materials for protecting the environment trackinto account of economic considerations.

#### **Packaging**

We participate in the recycling programmes of the countries in which our products are sold to ensure optimum recycling. All of our packaging materials anvironmentally friendly and can be recycled.

#### **Used** appliances

Used appliances contain value materials that should be recycled.

The various assemblies can besity dismantled and synthetic materials are marked accordingly. Assemblies can therefore be sorted by composition and passed on for recycling or disposal.



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